

Date: Monday, 05/05/2008 7:56:00 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN DOOR ROLLER KIT, LH  
 Job Number : 39025  
 Estimate Number : 10276  
 P.O. Number :  
 This Issue : 05/05/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D412698011  
 Drawing Number : IIN D412-698 REVD  
 Project Number : N/A  
 First Issue : / / Type : MACHINED PARTS Drawing Revision : D  
 Material :  
 Previous Run : 39006 Due Date : 05/05/2008 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove  
 D3121-145 from Step 1,3 KJ/DS  
 Est Rev:D 08-01-28 change to rev D ECN 1104 DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

S 02/5/08 08.5.5 JLD

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3121141 Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
 3 D3121-141 Bracket Assembly 37610

4.0 D3121143 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
 1 D3121-143 Bracket Assembly B36664

5.0 D3137043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch B29725

12/05/08 (1)

Date: Monday, 05/05/2008 7:56:00 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, LH

Job Number: 39025

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3137-043 Bracket Assembly

6.0

D3183043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3183-043 Bracket Assembly 37072

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
9 D3199-1 Bracket 36631

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3202-1 Cover 35065

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-011

Location: B

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-05